

## CHAPTER 4 1/4-TON TRUCK: M151, M718, AND M825 SERIES

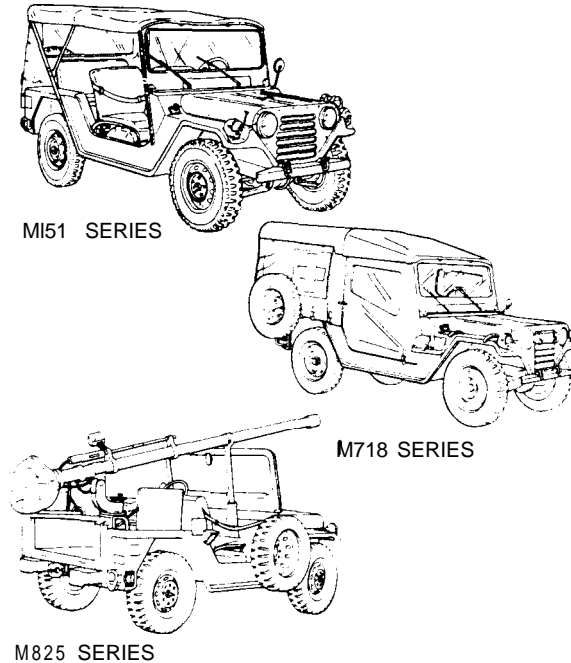
### Section I. PRELIMINARY PROCEDURES

#### 4-1. Component Removal.

a. Prior to rustproofing, the following components must be removed for access (see TM 9-2320-218-20 and TM 9-2320-218-34):

- (1) Spare tire and wheel assembly.
- (2) Release soft top rear panel tie-down straps, if equipped, and lay soft top panel over vehicle top.
- (3) Taillight assemblies (M151A2 Series only). Tape assemblies to bumperettes. Leave electrical leads connected.
- (4) Windshield frame-to-cowl seal.
- (5) Litter support and flange (M718A1 Series).
- (6) Gas tank.

b. The M151, M718, and M825 1/4-Ton Trucks referenced in this chapter are illustrated in Figure 4-1.



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Figure 4-1. M718, and M825 Series Trucks.

### Section II. DRILLING AND CLEANING PROCEDURES

#### 4-2. Drilling Procedures.

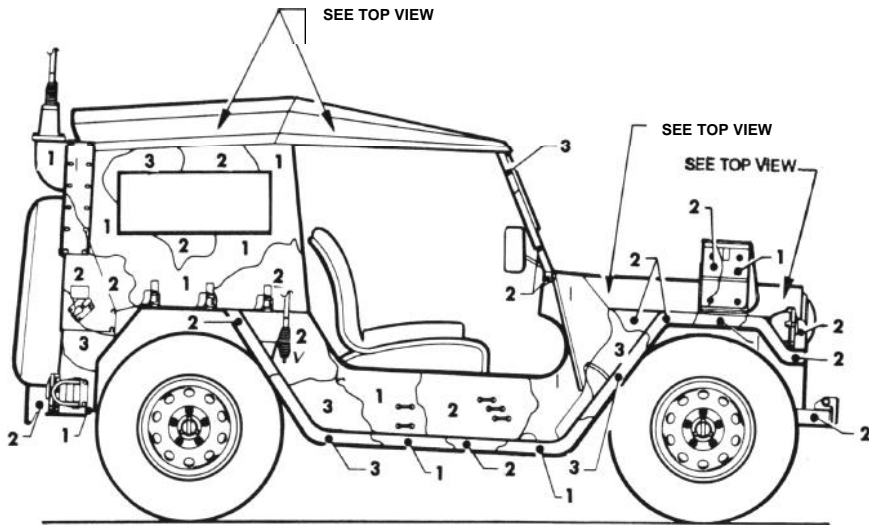
##### NOTE

Unless otherwise indicated, all holes should be sight drilled and should be 1/2 inch (1.3 cm) in diameter.

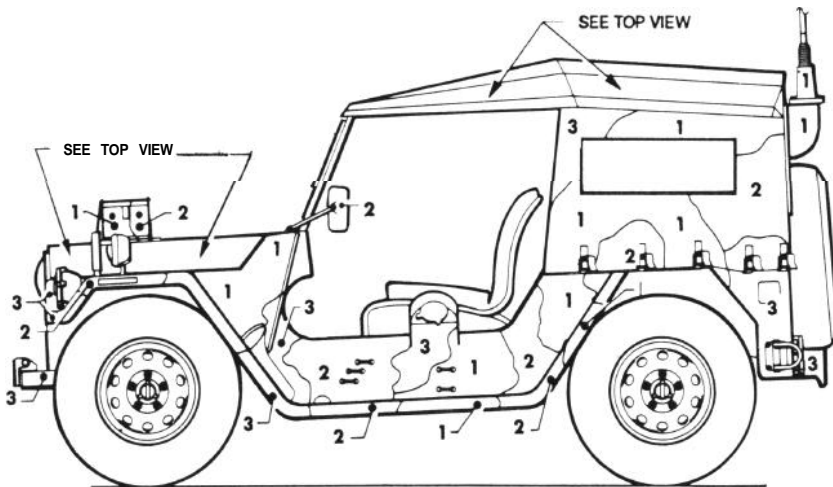
a. *General.* Refer to paragraph 3-15 for general drilling instructions.

b. *Drilling Engine Compartment* [see Figure 4-2]. Drill two holes A and B in each side of firewall. Holes A are drilled into the edge of the raised area of the firewall. Holes B are drilled directly into the firewall.

c. *Drilling Crew Compartment Inner Rails* (see Figure 4-3). Drill one hole A on each side of the crew compartment inner rails.



RIGHT SIDE VIEW



M151A2

LEFT SIDE VIEW

Figure 34. Truck, utility: 1 1/4 ton M151A2. (2 of 2)